

Paramètres de coupe indicatifs

Empfohlene Schnittwerte

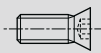

Standard machining data

Matière Werkstoff Material		Tournage Drehen Turning		Tronçonnage Abstechen Parting off	
		VC (m/min)	F (mm/U)	VC (m/min)	F (mm/U)
Acier de décolletage Automatenstahl Free-cutting steel	P	120 - 200	0.01 - 0.20	80 - 150	0.01 - 0.15
Acier Stahl Steel	P	< 600 N/mm ² 80 - 160	0.01 - 0.18	70 - 120	0.01 - 0.12
Acier Stahl Steel	P	< 800 N/mm ² 60 - 120	0.01 - 0.15	60 - 100	0.01 - 0.10
Acier Stahl Steel	P	> 800 N/mm ² 50 - 100	0.01 - 0.12	40 - 80	0.01 - 0.08
Acier inoxydable Rostfreistahl Stainless steel	M	60 - 120	0.01 - 0.15	60 - 100	0.01 - 0.08
Aluminium	N	180 - 800	0.01 - 0.30	150 - 300	0.01 - 0.20
Cuivre, laiton, bronze Kupfer, Messing, Bronze Copper, brass, bronze	N	100 - 500	0.01 - 0.30	100 - 300	0.01 - 0.20
Titane Titan Titanium	S	30 - 70	0.01 - 0.12	30 - 50	0.01 - 0.06

Accessoires

Zubehöre

Accessories

Porte-outils Halter Holders			Option Art. N°
250-8 / 260-8	V-M3.5X7.3-T15	C-T15	SET-NM-TX15
250-... / 260-...	V-M4X9-T15		
250RC / 260-C	V-M4X7.3-T15		

Recommandation de serrage
Drehmoment Empfehlung
Clamping recommendation

3.0 Nm



SET-NM-TX15